



The Seaboard Advantage

At Seaboard Bindery, we have the knowledge, experience and production capabilities to help you turn great ideas into attractive pieces. Even the “simple” projects need advance planning to turn out properly. Involve us early in your project to be sure the final product meets both your demands and those of your clients.

Services offered:

- Perfect Binding
- Mechanical Binding
- Saddle Stitching
- Die Cutting
- Folding
- Film Laminating
- Index Tabbing
- Design & Planning
- And More!

Drilling and Punching

Punching and drilling are integral production processes in the creation of many different products, including mechanically-bound books and calendars, ring binders and other loose-leaf applications. While punching and drilling may seem like simple processes at first, there are plenty of variables to consider. Paper varieties, hole configurations, hot deadlines and different end uses all impact (no pun intended) the success of punching and drilling.

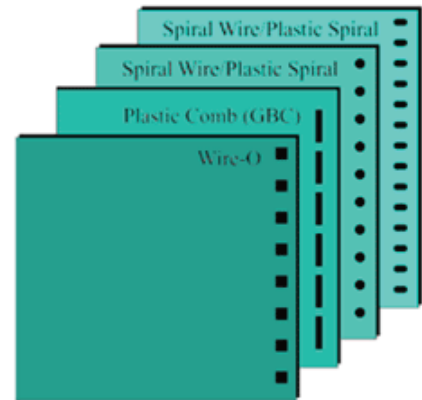
There is a Difference

There are significant differences - and advantages - to both punching and drilling. Determining the right one for your application requires some advance planning. Here are a few tips to help you make the right decision:

In the drilling process, a paper drill uses a hollow, cylindrical bit that rotates through the stock to create holes. Paper drills can go through large lifts of paper, making it the best solution for high-quantity jobs that require circular holes. By contrast, a punching machine uses dies to punch holes through the stock. The dies include pins that create holes in the shape of the die. That makes punching ideal for projects that call for non-circular holes, or those that involve smaller lifts of paper. In addition, punching is the better choice for projects that require large numbers of holes, such as mechanical binding applications.

Helpful Planning Tip

Check regularly for proper hole spacing
- For punching and drilling projects that will include multiple holes, it's a good idea to regularly check the spacing of those holes during production. Make sure Seaboard Bindery has a sample of the binding wire or ring metal in the proper size and diameter.



Punching can be performed in a variety of patterns and hole shapes to suit the binding style of your products.