

Back to the Basics ... PERFECT BINDING



The Seaboard Advantage

At Seaboard Bindery, we have the knowledge, experience and production capabilities to help you turn great ideas into attractive pieces. Even the "simple" projects need advance planning to turn out properly. Involve us early in your project to be sure the final product meets both your demands and those of your clients.

Services offered:

Perfect Binding
Mechanical Binding
Saddle Stitching
Die Cutting
Folding
Film Laminating
Index Tabbing
Design & Planning
And More!

FUNCTION

Perfect binding is a good solution for reference manuals, casual reading books, annual reports and products that need spine printing. It's a "perfect" solution for presenting a lot of information.

PAPER

Common perfect bound stock: TEXT: 28# newsprint to 100# text COVER: Up to 18pts thick Ink and coatings are fine if they don't stray into the gutter. Try to keep paper grain parallel to spine.

ADD-ONS

Jazz up your perfect bound covers with gatefolds, die cut windows, film laminating and pockets. Make your books easier to use by adding fold-out tabs, business reply cards and CD/DVD holders

STRENGTH

Most perfect binding projects should be able to withstand at least 3 lbs of pressure per linear inch. (If additional strength or durability is required, consider upgrading to PUR glue.)

PAGES

In general, perfect bound books should have a book block bulk between 3/32" and 2-1/8" thick. These thicknesses are guidelines only. Be safe: Make a bulking dummy before printing covers.

BUDGET

Perfect binding is the least costly of all the adhesive binding options.

PLANNING

Pre-production planning helps ensure that your perfect binding projects run efficiently. Getting glue traps, grind-offs, and head, foot and face trims right is needed to save time and money.